

BEAUTY AND PROTECTION YOU WILL TRUST



SEA STOCK RANGE

1 ALKYD (1-COMPONENT):

IriPho	Modified zinc phosphate anti-corrosive primer.	
Irilux100	Intermediate matt coat.	
Irilux150	Modified topcoat with good durability & weathering.	
Irilux180	Modified gloss topcoat with good color retention.	

Benefits:

- . Compatible with existing aged coatings . Easy to apply and suitable for roller & brush application
- . Suitable for all substrates above the waterline
- . Good color retention
- . Excellent durability and weathering
- . Available in different colors

Guide Table:



Marine Coating

Industrial Coating



Primer



Intermediate









Superstructure



Top side



Deck



Cargo Holds





PERMIT : 2 - COMPONENT):

IriPrime660	Fast drying, high performance anti-corrosive primer.
IriPrime770	Anti-corrosive & surface tolerant multi-purpose primer.
IriMid	Hard wearing modified intermediate coating.
IriPox	Modified topcoat with good chemical resistance and adhesion to old coatings.

Benefits:

- . Good opacity
- . Surface tolerant primer
- . Available in different colors
- . Protects steel in harsh corrosive enviroments
- . Excellent durability and compatible with old coating

3 POLYURETHANE (2-COMPONENT):

IriThane130	Acrylic polyurethane topcoat with good durability.	
IriThane190	Acrylic polyurethane gloss topcoat that has good weathering & color retention.	

Benefits:

- . Good color retention
- . Suitable for use on topsides and external decks
- . Good durability & weathering
- . Available in different colors

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1-SURFACE PREPARATION

Clean the surface using detergent, high pressure fresh water and remove rust with power tools. . Apply Paint immediately after the

surface is prepared.



2-PAINT PREPARATION

Stir the paint using a mechanical mixer until the mixture became homogenous. .For 2-component paint, check the correct ratio mixture of component A & B.





.Spray: For larger jobs and obtaining even DFT (Dry Film Thickness). Brush: Use brush for primer & difficult to reach areas.
Roller: To obtain proper DFT, need

several time to apply.







IMPORTANT

Technical Notes:

- . Do not paint under wet conditions: During rain, high humidity (above 80%), snow, mist, and fog or wet
- . Consult the Safety Data Sheet (SDS), available for all products.
- . Do not paint when the substrate temperature is under the minimum drying limit, or if dry to recoat maximum painting interval is exceeded.
- . Adhere to induction time, pot life and shelf life stated in the TDS (Technical Data Sheet) before applying the paint.



Avoid breathing in the vapors/fumes by working in ventilated areas, and if necessary use a respirator mask. Use safety goggles or glasses. Store the paint in a dry shaded area. Secure the area for flammable liquids or