

IriFloor™

General Description

IriFloor™ is a 3-component epoxy-polyamine based flooring suitable for protection, maintenance, repairing and new building cement and carbon steel flooring surfaces. It has remarkable flow & leveling characteristics and resistance against solvents, chemicals, and water. It is recommended to be applied over floors of laboratories, warehouses, production salons of food, drug, chemical, textile, and electronic factories.

Product Technical Information

- Solids by volume 100% (Pure white)
- Density 1.56 ± 0.05 Kg/Lit
- Flashpoint > 25°C
- Colors/Finish Pure white / Gloss
- Mixing ratio A (Base) / B (Hardener) / C (Special quartz): 100/50/150 (by weight)
- Suitable Thinner/Cleaner IriThin33
- Induction Time 15 minutes
- Pot Life

@ 10°C	@ 23°C	@ 30°C	@ 40°C
60 minutes	40 minutes	30 minutes	15 minutes

Drying & Recoating Times

Temperature	To handle	To recoat		Full cure
		Minimum	Maximum	
@ 10°C	34 hours	30 hours	34 hours	10 days
@ 23°C	24 hours	20 hours	24 hours	7 days
@ 30°C	20 hours	16 hours	20 hours	5 days
@ 40°C	16 hours	12 hours	16 hours	3 days

Note: Drying times are dependent on air and surface temperatures as well as film thickness, ventilation, and relative humidity. Maximum recoating time is highly dependent upon actual surface temperatures, not simply air temperatures, higher surface temperatures shorten the maximum recoat window.

The surface should be dry and free from contaminants prior to overcoating. The best inter-coat adhesion is achieved when the subsequent coat is applied before the preceding coat is fully cured. After prolonged exposure times it may be necessary to roughen the surface to ensure inter-coat adhesion. When in doubt, consult your nearest **Darya Tamin** office.

Application

- **Suitable methods**

Air Spray	Airless Spray	Trowel
<ul style="list-style-type: none"> • Not Recommended 	<ul style="list-style-type: none"> • Not Recommended 	<ul style="list-style-type: none"> • Suitable.

- **Recommended thickness**

	Dry film thickness(μm)	Wet film thickness(μm)	Theoretical spreading rate (m ² /l)
Acceptable range	500-5000	500-5000	0.2-2.0

Surface Preparation

Surfaces should be free of oil, grease, salt or other contaminants. Remove all wax, silicone, powdery or scaling rust and then clean the surface by fresh water washing.

Concrete: Oil and grease should be removed by solvent cleaning according to SSPC-SP1. New concrete floors should be at least 30 days old (at 20°C) with maximum moisture content below 12% before coating. The surface craters, holes and other surface defects should be patched and repaired before applying a sealer or epoxy flooring. It is also advised the surface be etched by IriEtch™ or roughened by suitable abrasive blasting. The application of sealer should be done after surfaces washed out by freshwater and then dried completely. Uncoated cement surfaces should be sealed by an epoxy sealer or epoxy lacquer with code IriKler™ before the application of IriFloor™. Over joints, gaps or other places under tension, it is recommended to use PE/Glass Net to reinforce the flooring film.

Steel: Oil and grease should be removed by solvent cleaning according to SSPC-SP1. Remove weld spatter and smooth weld seams and sharp edges as applicable. Abrasive blasting: min. Sa2½. It is recommended the surface be coated by an epoxy protective primer e.g. IriZinc855™ before applying epoxy flooring.

Coated areas: Oil and grease should be removed by solvent cleaning according to SSPC-SP1 and followed with freshwater washing. Corroded or damaged areas should be repaired first with an appropriate primer system.

Application Condition

The temperature of the substrate should be at least 3°C above the dew point of the air. Temperature and relative humidity should be measured in the vicinity of the substrate. The maximum recommended surface temperature is approx. 40°C and relative humidity during application and curing should not exceed 80% . When applying the paint in confined spaces, provide adequate ventilation during application and drying. The temperature of the mixed paint should be at least 10°C.

Storage, Handling & Shelf Life

Generally, keep the paint containers in dry and cool (5-35 °C) place and away from heat or open flame. Paint containers must be kept tightly closed in the well-ventilated area and handled with care. This product's shelf life @ 23 °C is 12 months.

Environmental, Health & Safety Note

Read the material safety data sheet (MSDS) of the product before use and pay attention to safety signs attached to the product can. This product is flammable so keep away from heat and open flame.

Avoid skin and eyes by wearing overall, glove, goggles, and a suitable mask. Spillage on the skin should immediately be removed with a suitable cleanser, soap, and water. Eyes should be well flushed with water, and medical attention sought immediately. Don't discard the product on planets, sea, river and drinking water sources.

Keep out of reach of children.

Disclaimer

The information in this document is given to the best of IRIS's knowledge based on professional tests by our experts. However other factors that are affecting the use and application of this product are out of IRIS's responsibility.

For more information contact with Darya Tamin.