

IriBase™

General Description

This product is a single pack air-drying modified high build alkyd primer loaded with non-toxic pigments for excellent protection of steel structures against corrosion in industrial and marine environments (above water service). This primer has good leveling properties and very good adhesive on prepared surfaces. IriBase™ primer can be recoated with all IRIS® alkyd products.

Product Technical Information

• Solids by volume	45 ±1 %
• Density	1.36 ±0.05 Kg /Lit
• Flashpoint	>35°C
• Colors/Finish	Red Brown, Grey/Matt
• Mixing ratio	Single pack
• Suitable Thinner/Cleaner	IriThin11

Drying & Recoating Times

Temperature	To touch	To handle	To recoat		Hard dry
			Minimum	Maximum	
@ 10°C	3 hours	8 hours	24 hours	Indefinite	4 days
@ 23°C	1.5 hours	5 hours	16 hours	Indefinite	3 days
@ 30°C	1 hour	4 hours	12 hours	Indefinite	2 days
@ 40°C	0.5 hour	2 hours	8 hours	Indefinite	1 day

Note: Drying times are dependent on air and surface temperatures as well as film thickness, ventilation, and relative humidity. Maximum recoating time is highly dependent upon actual surface temperatures, not simply air temperatures, higher surface temperatures shorten the maximum recoat window.

The surface should be dry and free from contaminants prior to overcoating. The best inter-coat adhesion is achieved when the subsequent coat is applied before the preceding coat is fully cured. After prolonged exposure times it may be necessary to roughen the surface to ensure inter-coat adhesion. When in doubt, consult your nearest **Darya Tamin** office.

Application

- **Suitable methods**

Air Spray	Airless Spray	Brush/Roller
<ul style="list-style-type: none"> • Nozzle pressure: 3-5 bar • Nozzle size: 1.2-2.0 mm • The volume of thinner: 0-10% 	<ul style="list-style-type: none"> • Nozzle pressure: 120-150 bar • Nozzle size: 0.38-0.53 mm • Spray angle: 40-80 degrees • The volume of thinner: 0-3 % 	<ul style="list-style-type: none"> • Brush is recommended for strip coating & touch up and small areas. Roller may be used for small areas. • The volume of thinner: 0-10%

- **Recommended thickness**

	Dry film thickness(µm)	Wet film thickness(µm)	Theoretical spreading rate (m ² /l)
Acceptable range	40-80	90-180	5.6-11.3
Recommended	60	135	7.5

Surface Preparation

Surfaces should be free of oil, grease, salt or other contaminants. Remove all wax, silicone, powdery or scaling rust and then clean the surface by fresh water washing.

Steel: Remove weld spatter and smooth weld seams and sharp edges as applicable.
Abrasive blasting: min. Sa 2½ – ISO 8501:1. Apply IriBase™ as soon as possible after surface preparation to prevent any contamination.

Coated surfaces: Ensure compatibility of the coated substrates with the selected paint system. If the existing coating system needs to be sweep-blasted, fine abrasive shall be used to roughen old coatings.

Repair: Damaged or corroded areas should be power tool cleaned to ISO-St3 and feathering edges of the intact coating. Thoroughly remove dust or abrasive residue before touch-up.

Application Condition

The temperature of the substrate should be at least 3°C above the dew point of the air. Temperature and relative humidity should be measured in the vicinity of the substrate. The maximum recommended surface temperature is approx. 40°C and relative humidity during application and curing should not exceed 80%. When applying the paint in confined spaces, provide adequate ventilation during application and drying. The temperature of the mixed paint should be at least 10°C.

Storage, Handling & Shelf Life

Generally, keep the paint containers in dry and cool (5-35 °C) place and away from heat or open flame. Paint containers must be kept tightly closed in the well-ventilated area and handled with care. This product's shelf life @ 23 °C is 24 months.

Environmental, Health & Safety Note

Read the material safety data sheet (MSDS) of the product before use and pay attention to safety signs attached to the product can. This product is flammable so keep away from heat and open flame.

Avoid skin and eyes by wearing overall, glove, goggles, and a suitable mask. Spillage on the skin should immediately be removed with a suitable cleanser, soap, and water. Eyes should be well flushed with water, and medical attention sought immediately. Don't discard the product on planets, sea, river and drinking water sources.

Keep out of reach of children.

Disclaimer

The information in this document is given to the best of IRIS's knowledge based on professional tests by our experts. However other factors that are affecting the use and application of this product are out of IRIS's responsibility.

For more information contact with Darya Tamin.